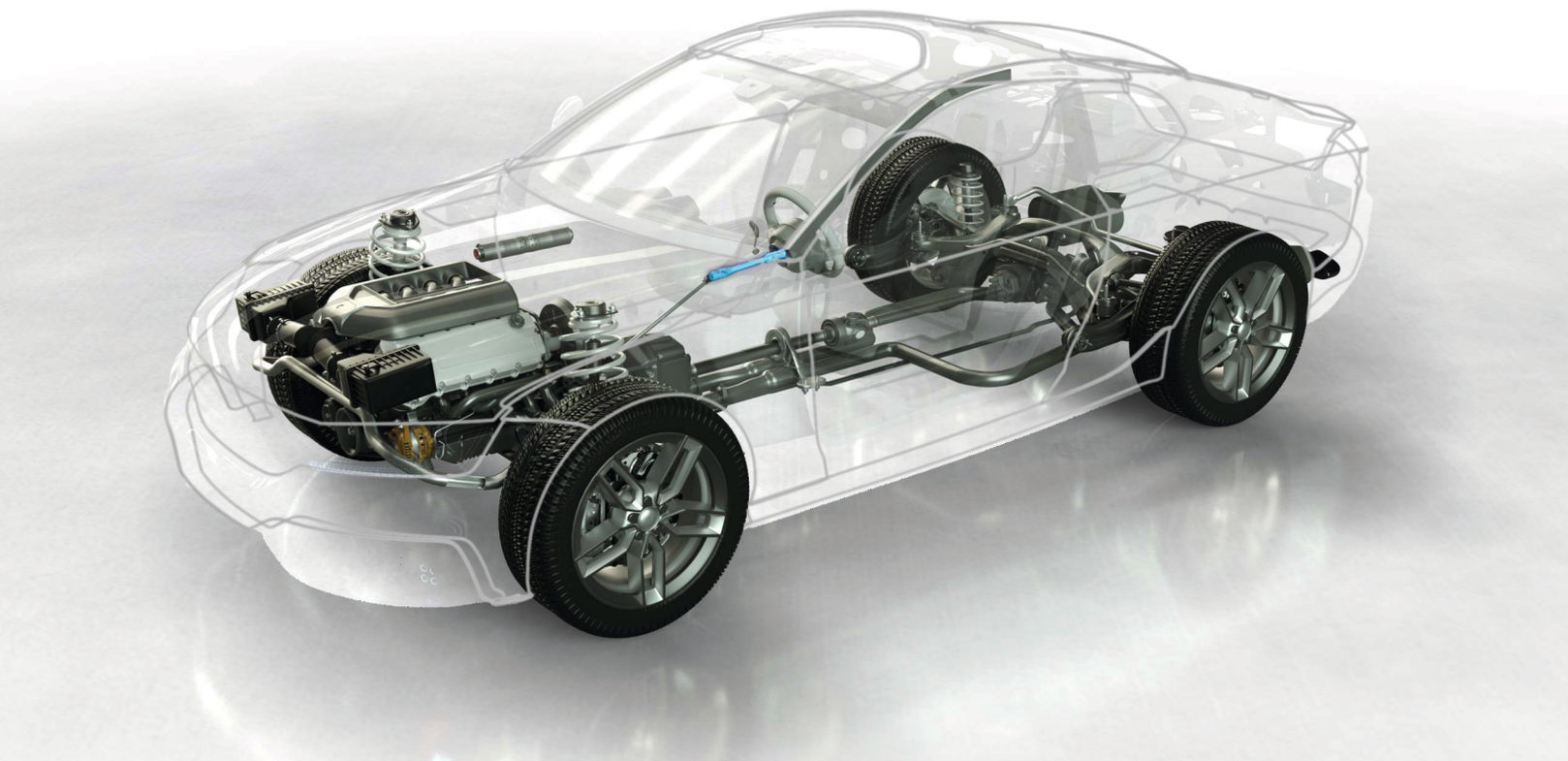
Mubea
precision steel tubes



Steering

Product information | Technical data sheet

Jansen Steel Tubes and Mubea Precision Steel Tubes produce welded and welded-drawn precision steel tubes and profiles for steering systems made of standard materials as well as high-tensile materials.

Quality is paramount in steering applications and construction. Tight tolerances and very good reforming properties of the tubes ensure smooth component construction.

The use of modern high-tensile materials allows for weight savings by reducing the wall thickness while still maintaining the component's strength.

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Tube requirements

- Excellent formability
- High torsional strength and durability
- Excellent welding properties
- High geometrical accuracy
- Excellent surface condition

Material properties

- High torsional strength and fatigue strength
- Excellent reforming properties
- Homogeneous strength properties and ductility
- Excellently suitable for welding
- Potential to reduce wall thickness

Structure

- Homogeneous, fine-grain structure in weld seam and basic material
- Minimised surface decarburisation of inner and outer surfaces (< 100 µm)
- Very good weld seam quality
- Very good reforming properties

Geometry

- Minimised fluctuations in wall thickness and inner/outer diameter
- Minimised deviations in straightness
- Minimised deviations in concentricity and axial run-out
- Minimised eccentricity
- Specific tube end processing: sawn/brushed; chamfered, completely processed/chamfered

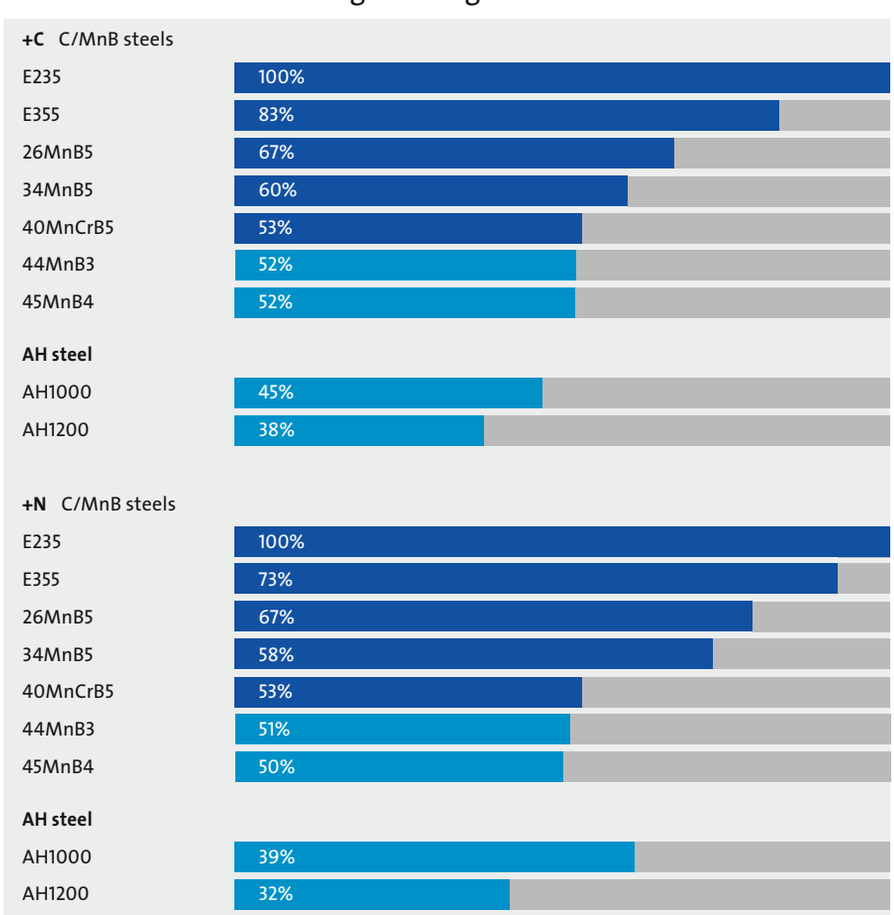
Surface

- Excellent surface condition
- Minimised surface flaws (adhesions, scratches, dents, etc.)
- Minimised corrosion protection, optionally specific corrosion protection

Materials & dimensions

Application	Tube standard	Steel grades	Delivery condition	Dimensions range mm
Steering shafts	✔ EN 10305-2	✔ E235 ✔ E355 ✔ 26MnB5 ✔ 34MnB5 ✔ 40MnCrB5 ✱ 44MnB3 ✱ 45MnB4	✔ +C ✔ +N	✔ OD 20 - 35 ✔ WT 1.5 - 3
Steering spindles		✱ AH1000 ✱ AH1200		✔ OD 25 - 40 ✔ WT 2 - 4

Extract from achievable weight-savings



✔ ■ Series production
✱ ■ In validation

AH: air hardening

OD: outside diameter
WT: wall thickness